



## Product Specification

PRODUCT SPECIFICATION	Date of Creation:	07.10.15		
	Issue Number:	3	R-Date:	22.02.2018

Product Name	<b>SMOKED PORK HOCKS</b>
--------------	--------------------------

Product Code (s)	DESCRIPTION	APN/EAN	TUN/GTIN	BRAND	PACK SIZE = UNIT/CARTON
SMHOCK	SMOKED PORK HOCKS			Pendle Ham & Bacon	0.7KG X 15 piece/box

### 1. PRODUCT DESCRIPTION

Smoked hocks manufactured from a blend of salt & spices and traditionally wooden smoke.

### 2. PRODUCT PARAMETERS:

<b>Finished Product</b>	Weight-Portion	0.7 KG
	Temperature	0-3°C
	NET Weight / Pack	-
	Sliced Count / Pack	-
<b>Physical Defects</b>	Metal Detection Inspection	Ferrous, Non Ferrous, Stainless (316)
<b>Sensory</b>	Appearance	Smooth ligament meat covered with fat and skin.
	Colour	Dark smoky brown
	Flavour	Smoky bit of salty flavour
<b>Microbiological</b>	E.coli	N/D 0.1g
	Listeria monocytogenes:	N/D 25g
	Salmonella:	N/D 25g

### 3. INGREDIENT DECLARATION

Pork Hocks (95%), Water, Salt, Mineral Salt(451), Preservative(250), Dextrose, Antioxidant(316), Food Acid(330,270,325), Natural Colour(163), Natural Identical Flavour

### 4. STORAGE CONDITIONS AND SHELF LIFE

STORAGE CONDITIONS	SHELF LIFE
Keep refrigerated and store at 0 to 3 Degree Celsius.	Vacuum packed (whole): 35 days (unopen)

### 5. PHOTO

#### Finished Product



#### Finished Product in Carton



### 6. PACKAGING AND LABELLING

COMPONENTS	SUPPLIER	ACTION
<b>Inner</b>		
Plastic Bags	Approved Supplier	CVC packed/bulk packed
<b>Outer</b>		
Standard Carton External :	Approved Supplier	Pack product in carton
<b>Carton Label</b>	Approved Supplier	Place product label in allocated label area. To include Batch marking and use by date.
Pallet Configuration	9 cartons per row, stack 7 layers high – total of 63 maximum cartons per pallet	

### 7. LABELLING

<b>Carton Label</b>	Place product label at the end of carton. To include: Product Name, Batch Number, Use by Date, Net Weight, Storage Instructions, Company Name, Address, Made in Australia, NSW Food Authority Licence No. 20562.
---------------------	--

8. NUTRITIONAL DECLARATION				
Average Serving per package	1KG=40			
Average Serving Size (in g) :	25g			
	Average Quantity Per Serving		Average Quantity Per 100g	
Energy	147	KJ	589	KJ
Protein	3.8	g	15.1	g
Fat-total	2.9	g	11.5	g
Fat -saturated	1.0	g	3.5	g
Carbohydrate	0.5	g	1.9	g
-sugars	0.2	g	0.7	g
Sodium	372	mg	1488	mg
<b>Quantities stated above are average only.</b>				

9. CLAIMS			
Claim	Criteria	Justification	Yes/No
GLUTEN FREE	Casein & whey not detected in product	Product is made from gluten free ingredients	Yes

10. ALLERGEN STATEMENT	
Contains :	Nil
May be present:	Nil

11. Allergens				
VITAL ANALYSIS:	REQUIRED:	#REF!	CODE:	#REF!
PARAMETERS		PRESENCE(YES/NO)	DESCRIPTION OF INGREDIENT	
Gluten & their product i.e. wheat, rye, barley, oats, spelt, etc		No		
Crustacean & their products		No		
Fish & fish products		No		
Egg & egg products		No		
Milk & milk products		No		
Peanuts & their products		No		
Tree nuts & their products (doesn't Inc. coconut)		No		
Sesame seeds & their products		No		
Soybeans & their products		No		
Added sulphites^10mg/kg(10ppm)		No		
Royal Jelly		No		
Bee Pollen		No		
Propolis		No		
Lupin		No		

12. COUNTRY OF ORIGIN	
Mark(x)	STATEMENT
NO	Product of Australia
NO	Made in Australia (>50% of the product & production cost incurred in Australia)
X	Made in Australia from at least 96% Australian Ingredients

13. GMO & IRRADIATED PRODUCT	
NO	<b>Genetically Modified</b> - does this product contain genetically modified materials according to food standard Australia New Zealand
NO	<b>Not Irradiated</b> – does this product contain materials that have been irradiated , according to food standards Australia New Zealand

14. MANUFACTURING SITE	
X	Pendle Ham & Bacon Curers, 138 Bungaree Road, Pendle Hill, NSW-2145

15. DISTRIBUTION METHOD
All deliveries will be supplied in food licensed vehicles (as per state food transportation requirements). Product to be received in a fresh state to be transported in a vehicle in clean and sound condition.

16. SENSITIVE CONSUMER
Intended for general consumption

17. SPECIFICATION ISSUE HISTORY			
ISSUE NUMBER	REASON (LIST SECTION UPDATED)	DATE	NAME
2R-3	UPDATED SPECIFICATION	22.02.2018	Bob

18. APPROVAL			
NAME	POSITION	DATE	SIGNATURE
	Production Manager	22.02.2018	
	Packing Manager	-	
	QA Manager	-	
	Managing Director	-	